

|                                    |  |                     |                    |
|------------------------------------|--|---------------------|--------------------|
| <b>DART AEROSPACE LTD</b>          |  | <b>Work Order:</b>  |                    |
| <b>Description: Ø2.750 Support</b> |  | <b>Part Number:</b> | <b>D2894-1</b>     |
| <b>Inspection Dwg: D2894</b>       |  | <b>Rev: E</b>       | <b>Page 1 of 1</b> |

### FIRST ARTICLE INSPECTION DIMENSION SHEET

|   |       |       |                | Record Actual Dimensions |   |   |   |   |
|---|-------|-------|----------------|--------------------------|---|---|---|---|
| Dim   | Min   | Max   | Go/No Go Gauge | 1                        | 2 | 3 | 4 | 5 |
| <b>HAAS Section</b>   |       |       |                |                          |   |   |   |   |
| AA  | 0.454 | 0.474 |                |                          |   |   |   |   |
| AB  | 3.062 | 3.082 |                |                          |   |   |   |   |
| AC  | 0.053 | 0.073 |                |                          |   |   |   |   |
| AD  | 1.766 | 1.786 |                |                          |   |   |   |   |
| AE  | 0.020 | 0.040 |                |                          |   |   |   |   |
| AF  | 0.260 | 0.267 |                |                          |   |   |   |   |
| AG  | 0.170 | 0.190 |                |                          |   |   |   |   |
| AH  | 0.150 | 0.170 |                |                          |   |   |   |   |
| AI  | 1.970 | 2.030 |                |                          |   |   |   |   |
| AJ  | 0.240 | 0.260 |                |                          |   |   |   |   |
| AK  | 1.880 | 1.900 |                |                          |   |   |   |   |
| AL  | 0.500 | 0.505 |                |                          |   |   |   |   |
| AM  | 0.188 | 0.194 |                |                          |   |   |   |   |
|   |       |       |                |                          |   |   |   |   |
|   |       |       |                |                          |   |   |   |   |
|   |       |       |                |                          |   |   |   |   |
| <b>Ensure that Ø0.500" bore is perpendicular to 1.389" bore within 0.003"</b> |       |       |                |                          |   |   |   |   |
| <b>Accept/Reject</b>  |       |       |                |                          |   |   |   |   |

|                              |              |
|------------------------------|--------------|
| <b>Measured by:</b>          | <b>Date:</b> |
| <b>Audited by:</b>           | <b>Date:</b> |
| <b>Preliminary Approval:</b> | <b>Date:</b> |

| Rev | Date     | Change                            | Revised by | Approved |
|-----|----------|-----------------------------------|------------|----------|
| A   | 02.12.12 | New Issue                         | KJ/RF      |          |
| B   | 06.03.08 | DT8708 added to dimension AM      | KJ/JLM     |          |
| C   | 06.11.22 | Note added to HAAS section        | KJ/JLM     |          |
| D   | 08.04.22 | Reformat; Dwg Rev updated         | KJ/DD      |          |
| E   | 08.11.25 | Dimensions updated per Dwg Rev. D | KJ/JLM     |          |
| F   | 09.05.04 | Dimension AN (0.926) removed      | KJ/JLM     |          |
| G   | 13.05.22 | Dimensions updated per Dwg Rev. E | KJ         |          |